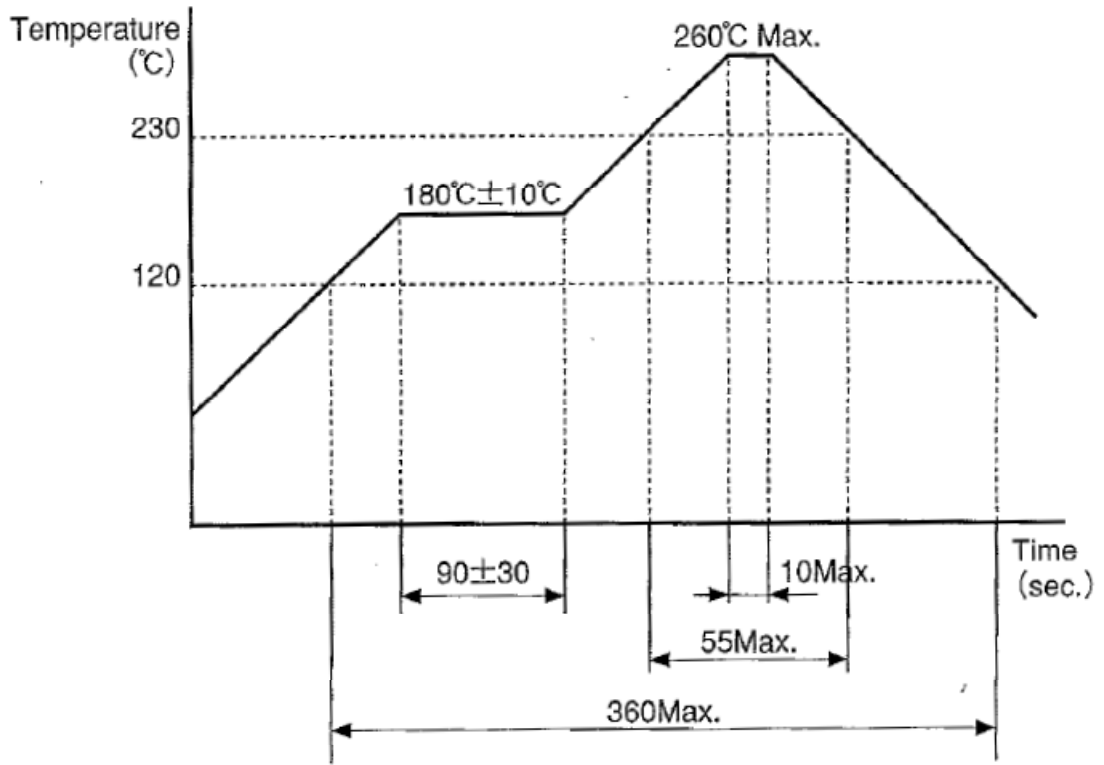






TITLE
REFLOW SOLDERING TEMPERATURE PROFILE

DATE
July 23, 2012

INFRARED RAY REFLOW (Pb free solder)



Remarks: Reflow peak temperature is +260°C max. for 10 seconds.

ISSUED		CHECKED		APPROVAL	
 SMI 12/07/23 古川	<i>Furukawa</i>	 SMI 12/07/23 竹内	<i>Hayato</i>	 SMI 12/07/23 三浦	<i>[Signature]</i>
		ITEM. SMD QUARTS CRYSTAL UNITS		No. SX-6227A	