

TS Series Miniature Quartz Temperature Sensor

160 kHz to 350 kHz

DESCRIPTION

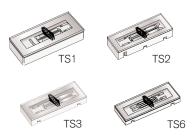
The TS Quartz Temperature Sensors are tuning-fork quartz crystals vibrating in a torsional mode. They are designed so that their frequency is both extremely sensitive to temperature and highly linear. For example, the 172.0 kHz design has a sensitivity of roughly +46.4 ppm/°C. This high sensitivity offers the ability to detect fine changes in temperature; the degree depending on the implementation. Further, this frequency-based technique has the advantage of being immune to amplitude noise in the measurement system; a feature not shared by thermocouple, thermistor, or RTD based temperature sensing techniques. Lastly, remote temperature sensing is possible by using an antenna to pick up the frequency of the EM waves emitted by the sensor.



- Frequency-based sensing
- High shock resistance
- Low aging
- Designed and manufactured in the USA

APPLICATIONS

- High resolution temperature measurement
- Temperature-critical process control/monitoring
- Wireless temperature measurement
- Human health monitoring



TS1 AND TS2 AVAILABLE WITH THE FOLLOWING LEAD CONFIGURATIONS:



DIMENSIONS

For detailed dimensions and lead spacing see Statek CX1 (10121), CX1 (10101), CX1-CX2 (10202), CX2 (10134), CX2 (10138), CX3 (10104), and CX6 (10132) data sheets.

SMD TERMINATIONS

<u>Designation</u>	<u>Iermination</u>
SM1	Gold Plated
SM2	Solder Plated
SM3	Solder Dipped
SM4	Solder Plated (Lead Free)
SM5	Solder Dipped (Lead Free)
SIVIS	Solder Dipped (Lead Free)

10162 - Rev B



Specifications are typical at 25°C unless otherwise noted. Specifications are subject to change without notice. Tighter specifications available. Please contact factory.

TYPICAL PARAMETERS

Parameters will vary according to frequency.

Standard Frequencies ¹	<u>172.0 kHz</u>	<u>262.144 kHz</u>
Standard Calibration Tolerances ²	500 ppm (0.05%)	200 ppm (0.02%) 500 ppm (0.05%) 10000 ppm (1.0%)
Load Capacitance	5 pF	4 pF
Quality Factor Q	170,000	130,000
Motional Capacitance C ₁	0.3 fF	0.3 fF
Motional Resistance R ₁ ³	22 kΩ	$5 \text{k}\Omega$
Shunt Capacitance C ₀	1.4 pF	1.0 pF
Drive Level	0.5 μW	0.5 μW
Aging, first year ⁴	3 ppm MAX.	3 ppm MAX.
Shock, Survival	5,000 g	5,000 g
Vibration, Survival	20 g, 10-2,000 H	z swept sine

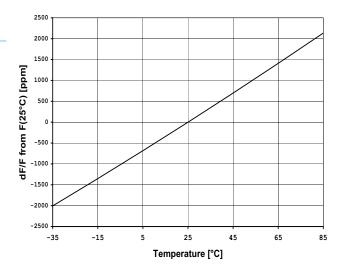
Max Process Temperature⁵

Surface Mount: 260°C for 20 sec. Thru-hole: 1) 175°C for 10 sec.

2) 200°C for 10 sec. (06HT & 07HT only)

- 1. Other frequencies available. Please contact factory.
- 2. Other calibration tolerances available. Please contact factory.
- 3. Motional resistance varies with temperature.
- 4. Aging data from similar quartz oscillator crystal.
- 5. For detailed information refer to Tech Note 27. HT (High Temp. Lead-Package Attach Solder)

262.144 kHz Frequency vs. Temperature Curve



STANDARD FREQUENCIES

172.0 kHz, 190.5 kHz, 262.144 kHz, 300.0 kHz, 325.0 kHz, and 350.0 kHz.

PACKAGE HANDLING THRU-HOLE

- 1) Lead to package solder interface temperature should not exceed 175°C. (02, 03 & 04)
- 2) Take proper soldering consideration as the melting temperature of the lead-attach solder is 217°C. (06 & 07 only)

FREQUENCY-TEMPERATURE MODEL

Although the frequency-temperature characteristic of the TS sensor is nearly linear, it is not exactly so. A better model is a second-order polynomial in temperature:

$$F(T) = F(T_0) [1 + \alpha (T - T_0) + \beta (T - T_0)^2]$$

While higher-order polynomial models are possible, a second-order model is usually sufficient. Taking $T_0 = 25$ °C, typical values for α and β are as follows:

β	α	Frequency
ppm/°C²	ppm/°C	kHz
0.036	46.4	172.000
0.018	34.5	262.144

HOW TO ORDER TS TEMPERATURE SENSORS

TS2 TS1 = CX1 Leaded & SMD TS2 = CX2 Leaded & SMD TS3 = CX3 SMD only	"S" if special or custom design.	Blank = Glass Lid C = Ceramic Lid	02 03 04		SM1 End Lead Side Lead Half-Side Lead	262.144K Frequency K = kHz	200 Calibration Tolerance @ 25°C	C =	I ating Temp. Range: = -10°C to +70°C = -40°C to +85°C
TS6 = CX6 SMD only			06 07	= =	Side Lead (HT) Half Side Lead (HT) Gold Plated (Lead-free))	(in ppm)	M =	-55°C to +125°C Customer Specified
			SM3 SM4 SM5	=	Solder Dipped Solder Plated (Lead-free) Solder Dipped				
			SIVIO	_	(Lead-free)				10162 -

