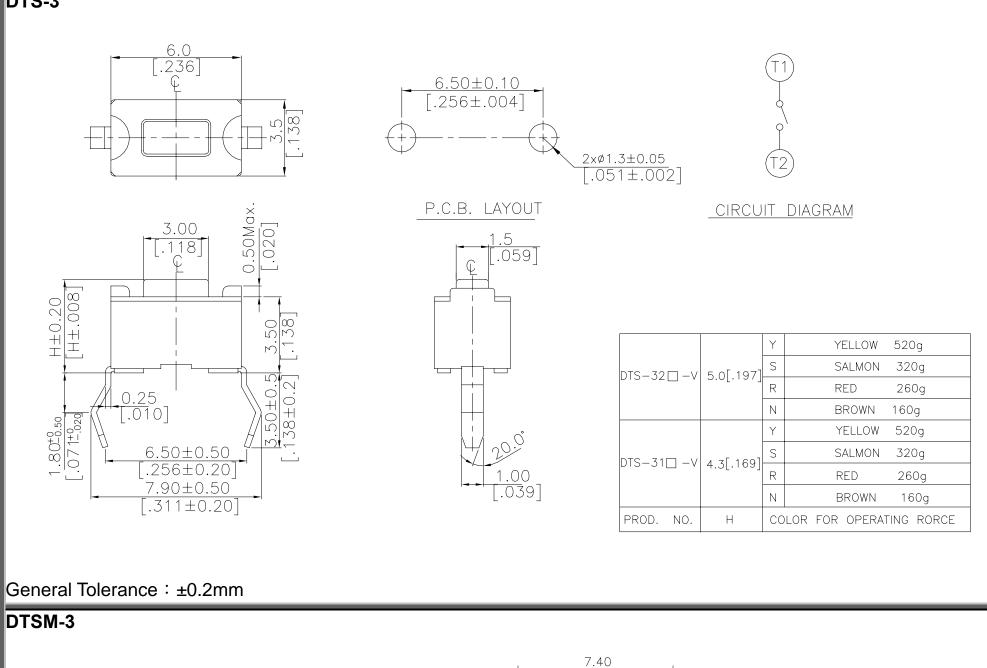
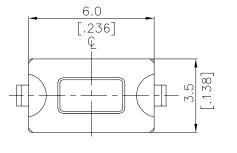
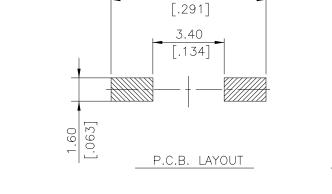


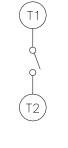
DTS(M)L-3 > DTSMF-3 SERIES







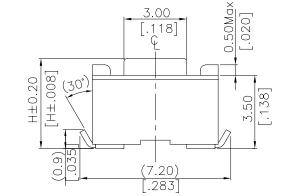




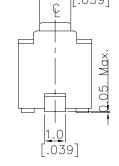
RoHS Compliant

LEAD FREE

CIRCUIT DIAGRAM



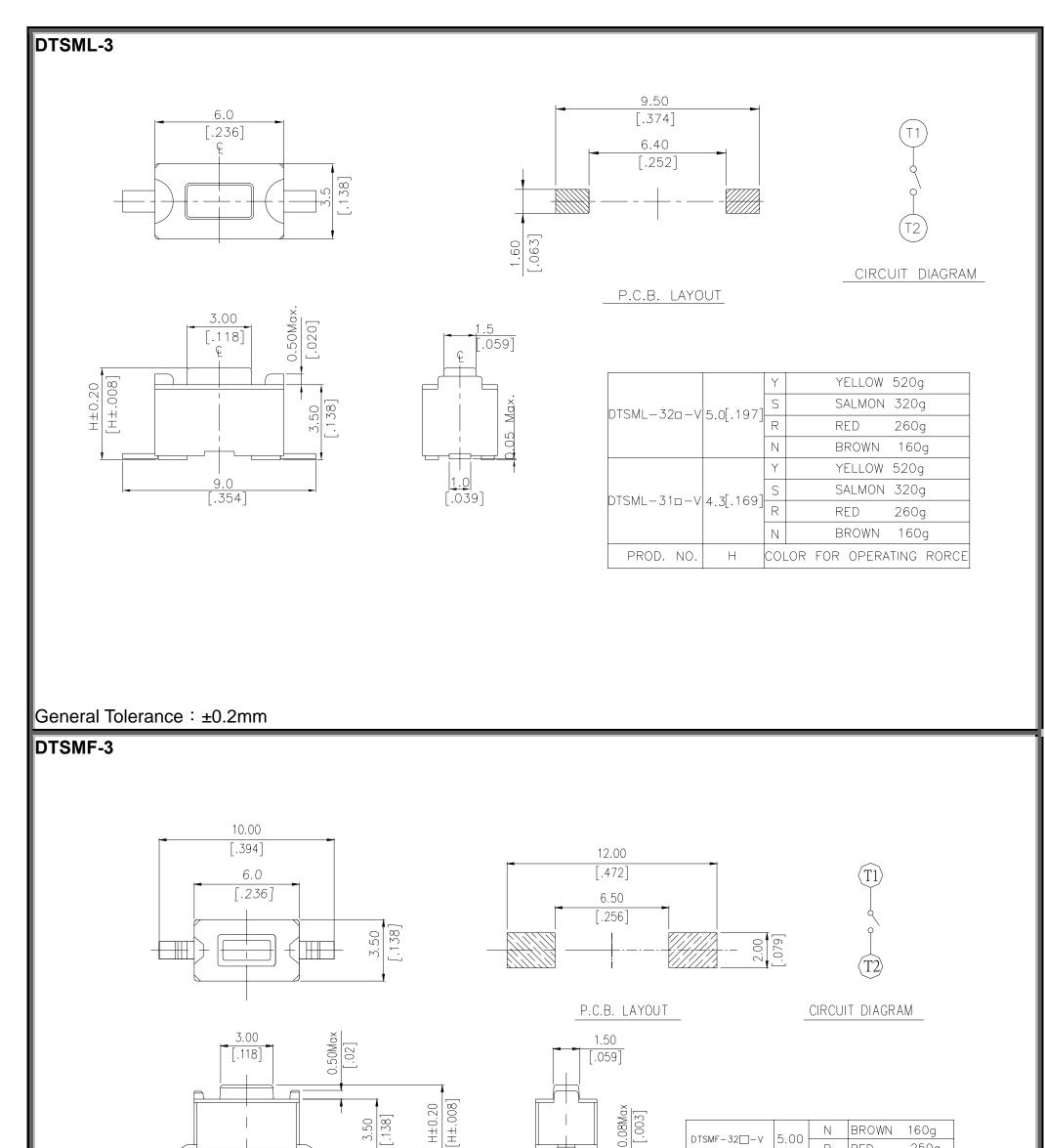
3.00

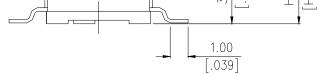


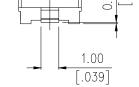
<u>.5</u> .059]

		Y	YELLOW 520g
	5.0[.197]	S	SALMON 320g
DTSM-32-V		R	RED 260g
	Ν	BROWN 160g	
		Y	YELLOW 520g
DTSM-31∏-V	4.3[.169]	S	SALMON 320g
UISM-31V 4		R	RED 260g
		Ν	BROWN 160g
PROD. NO.	Τ	COLOR FOR OPERATING RORCE	

General Tolerance : ±0.2mm

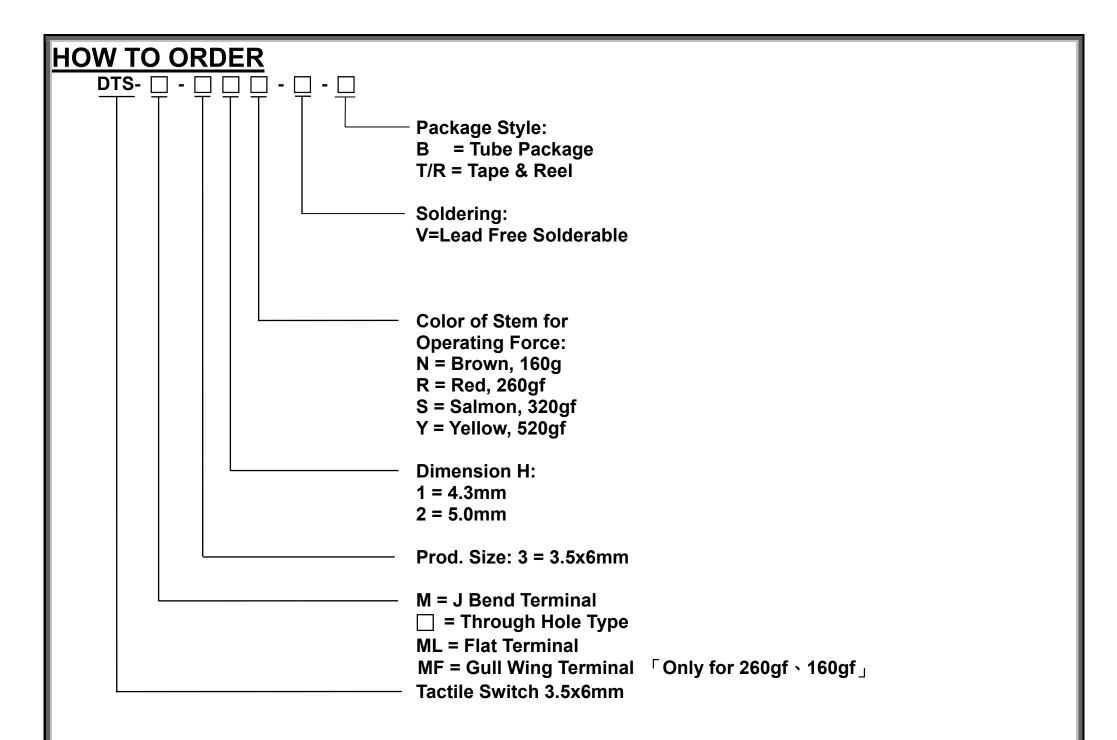






DTSMF-32U-V	5.00	R	RED	250g
DTSMF-31 - V	4.30	N	BROWN	160g
		R	RED	250g
PARTS NO.	н	COLOR	OPERATING FORCE	

General Tolerance : ±0.2mm



SPECIFICATION

△MECHANICAL
Operation Force: 520 ± 130gf Yellow (Y) 320 ± 80gf Salmon (S) 260 ± 50gf Red (R) 160 ± 50gf Brown (N)
Stroke: 0.25 +0.20 / - 0.1 mm
Operation Temperature: -25°C to +70°C
Storage Temperature: -30°C to +80°C

MATERIAL

△COVER: Stainless steel
△BASE: UL94V-0 Nylon High-Temp. Thermoplastic

 △STEM: UL94V-0 Nylon High-Temp. Thermoplastic Color: Brown, (160gf), Red (260gf) Salmon (320gf), Yellow (520gf)
 △CONTACT DISC: Stainless with silver cladding
 △TERMINAL: Brass with silver plated

Electrical Life: 50,000 cycles for 160gf, 320gf 30,000 cycles for 260gf, 520gf Rating: 50mA, 12VDC Contact Resistance: 100mΩ max. Insulation Resistance: 100MΩ min. at 500VDC Dielectric Strength: 250VAC/ 1minute Contact Arrangement: 1 pole 1 throw

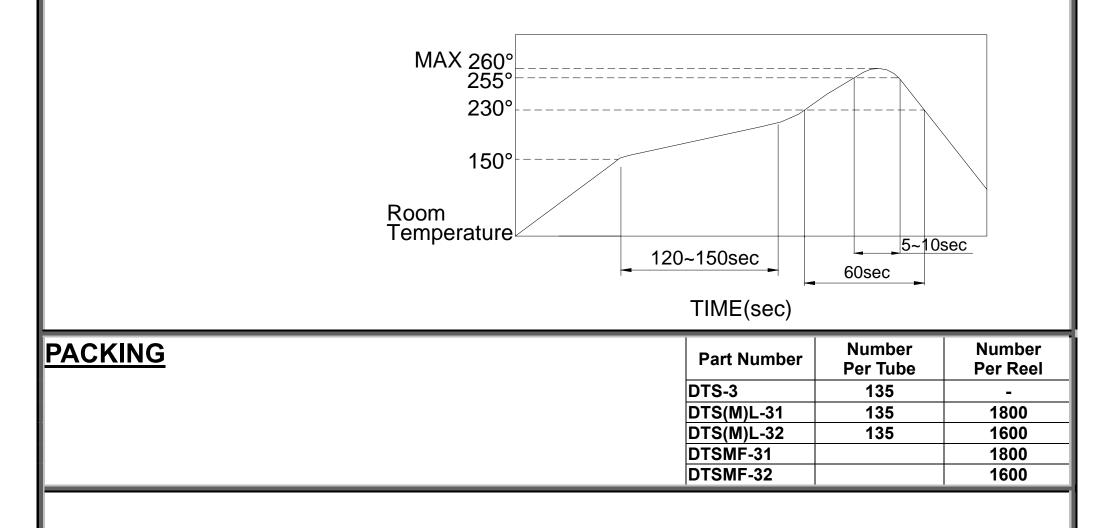
SOLDERING PROCESS

 \triangle HAND SOLDERING : Use a soldering iron of 30 watts, controlled at 350 $^\circ$ C approximately max 5 seconds while applying solder.

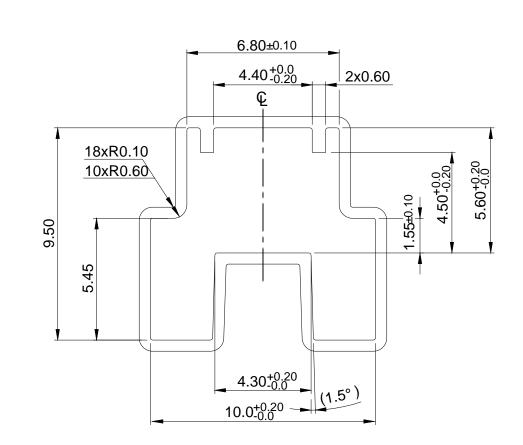
 \triangle REFLOW SOLDERING: When applying reflow soldering, the peak temperature or the reflow oven should be set at 260 $^{\circ}$ C max.

△WAVE SOLDERING: Recommended solder temperature at 500°F (260°C) max. 5 seconds for through hole type. subject to P.C.B 1.6mm thickness.

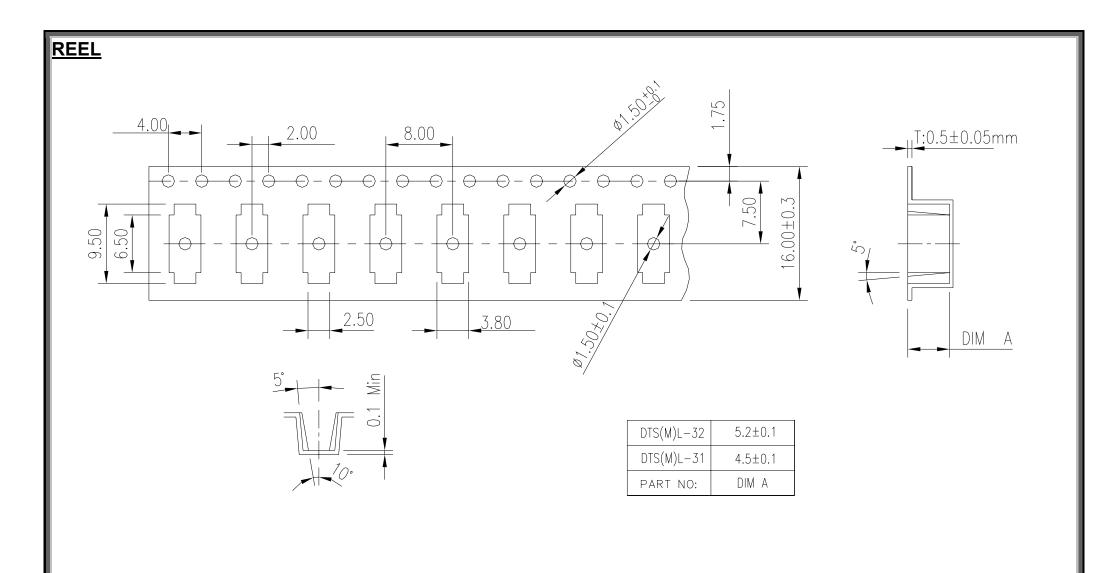
△Reflow Temperature Profile:



<u>TUBE</u>

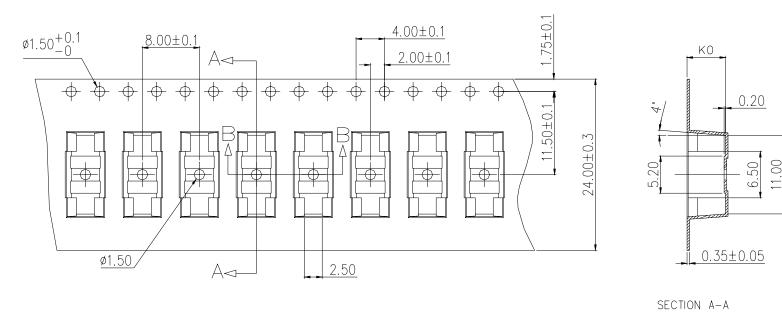


General Tolerance : ±0.2mm



General Tolerance : ±0.1mm

DTSMF-3



1.Material:PS Black-Thickness:0.35±0.05mm 2.GENERAL TOLERANCES MAX.±0.10mm.

DTSMF-32	5.40±0.1		
DTSMF-31	4.70±0.1		
PART NAME:	КО		

General Tolerance : ±0.1mm